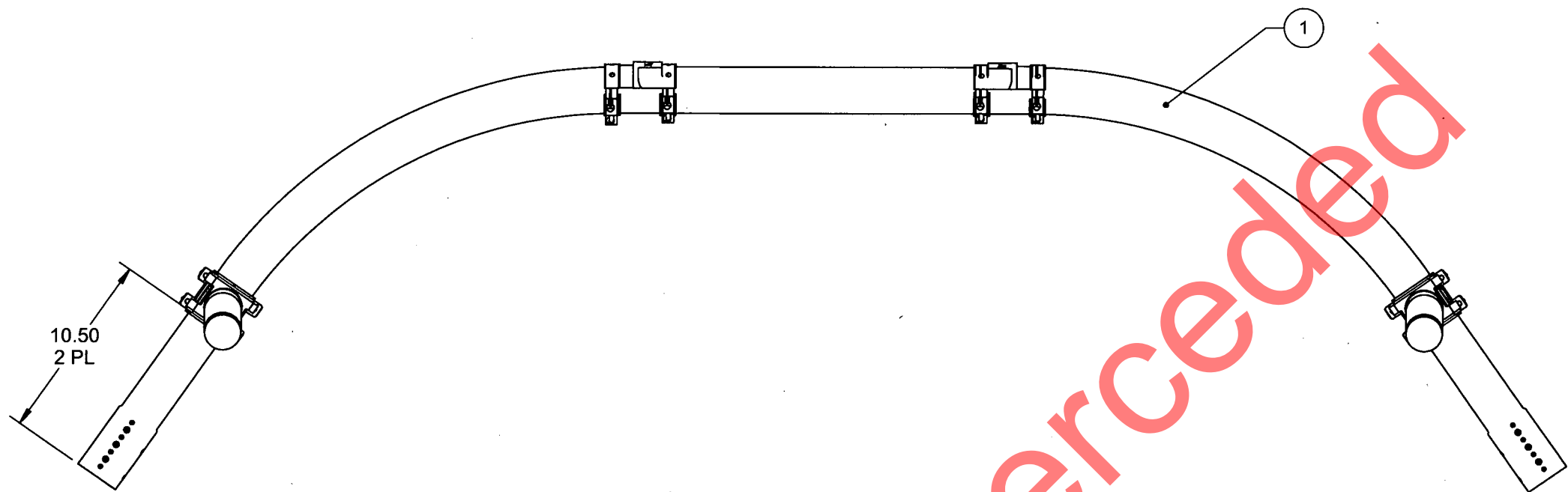
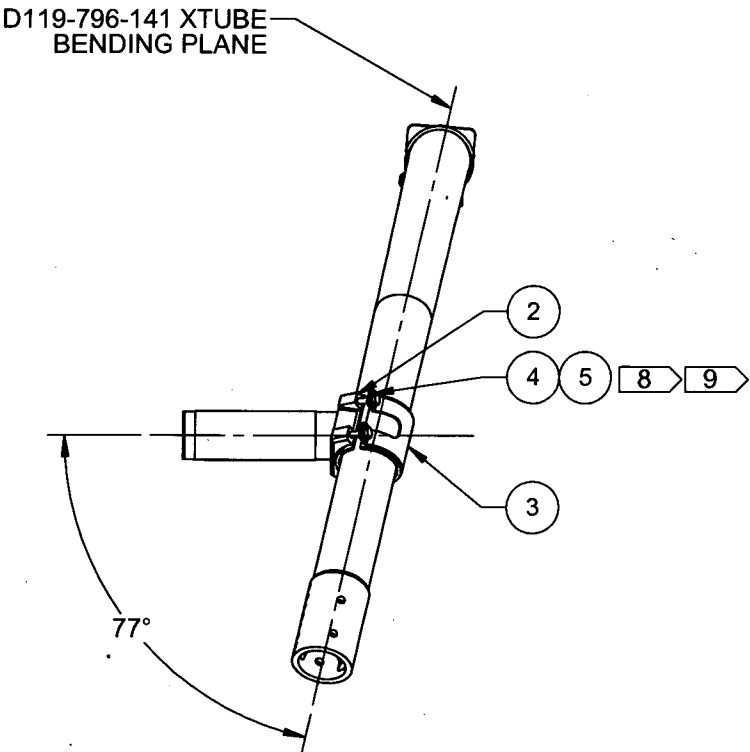


| ITEM | QTY -151 | P/N | DESCRIPTION |
|------|-------------|--------------|-----------------------------|
| | X | D119-796-151 | XTUBE ASSY (AW119 MKII FWD) |
| 1 | 1 | D119-796-141 | XTUBE ASSY (AW119 MKII FWD) |
| 2 | 2 | D5149-041 | STEP BASE ASSY |
| 3 | 2 | D5150-043 | CLAMP ASSEMBLY |
| 4 | 8 | D5153-1 | RADIUS BLOCK |
| 5 | 8 | AN4C10A | BOLT |



D119-796-151 XTUBE ASSY (AW119 MKII FWD)



D119-796-151 XTUBE ASSY (AW119 MKII FWD)
(AUXILIARY VIEW)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 METHOD 6.5
 - 7) WEIGHT: 22.44 lbs
 - 8) TORQUE AN4C10A BOLTS 50-70 IN-LBS, QTY 4 PER SIDE
 - 9) POSITION AND INSTALL D5149-041 STEP BASE ASSY AND D5150-043 CLAMP ASSEMBLY USING DT10089

UNDER REVIEW
14.10.23 AP

RELEASED
2014 -10- 08
MD

| | | | | | |
|----------|------------|-------------|--|----|--------------|
| APPROVED | A | NEW ISSUE | | AP | 14.09.03 |
| | REV. | DESCRIPTION | | BY | DATE |
| | DESIGN | AP | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | |
| | DRAWN | AP | | | |
| | CHECKED | ML | DRAWING NO. D119-796-151 | | REV. A |
| | MFG. APPR. | JLM | | | SHEET 1 OF 1 |
| | APPROVED | MP | TITLE | | SCALE |
| | DE APPR. | DS | XTUBE ASSY (AW119 MKII FWD) | | NTS |
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